

# IS Machine “LSG”

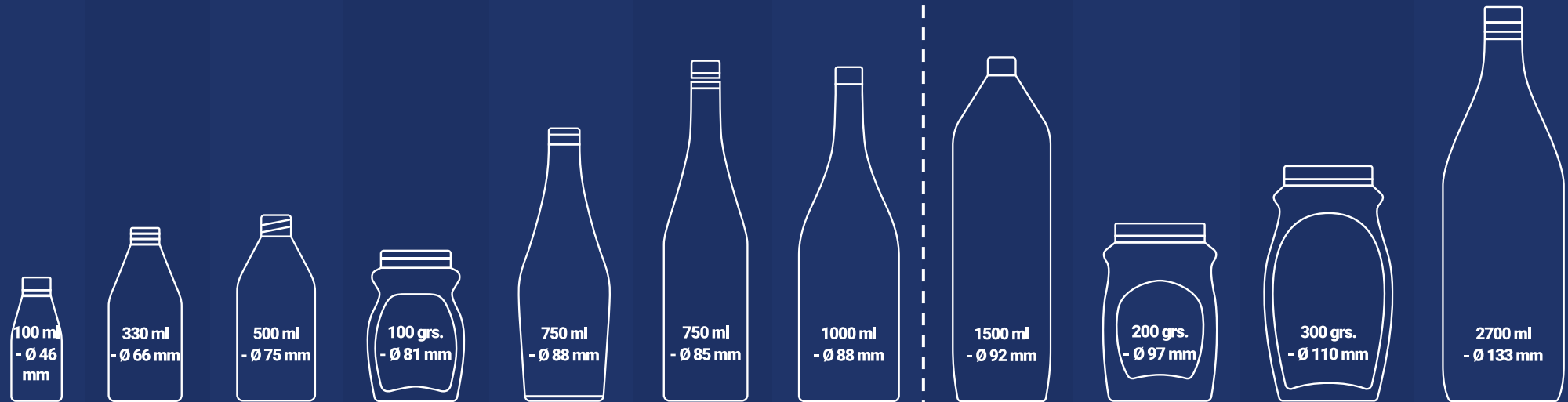
# “LSG”

- **Productive** IS machine with Quadruple Gob: 3 ¾", 4", 3 ¾", between cavities with conversion into 5" TG. It has the ideal characteristics to produce BB and NNPB containers.
- Servo gob distributor of one motor per cavity to perform at maximum precision in the gob delivery.
- Equipped with Servo Invert and Servo Takeout for better product handling during the forming process.
- Axial cooling on the mold side and blank side to improve temperature control that provides lighter containers and increases speed
- "Closed loop" process control system for production and quality critical variables.

# “LSG”

350 mm Max. height T.G 10”

247 mm Max. height quad. 11/ ½”



Prod. range quad. 11 ½”

Production range for D.G. 6 ¼”

# “LSG”

## General Information

Sections	10 ,12	
Gobs	Triple	Quadruple
CD	10”	11 ½”
Process	BB/PB/NNPB	BB/PB/NNPB

## Process, colling and limits

		11 ½” QG		10” TG	
Process	BB	•		•	
	NNPB	•		•	
Cooling		Blank	Blank	Blank	Blank
	Axial	•	•	•	•
	Cage			•	
Max. diamenter	BB	2.625” (66.6 mm)		3.465” (88 mm)	
	NNPB	2.625” (66.6 mm)		3.465” (88 mm)	
Max. Total Hegt under finishs	BB	9.750” (247.6 mm)		13.780” (350 mm)	
	NNPB	9.750” (247.6 mm)		12.705” (322.7 mm)	

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## Delivery system: scoop direct gob delivery

### Type A

Sections	Gob	CD	W	P	I	A	C
10	T / Q	10" – 11 ½"	207 5/8"	43 ½"	65 ¾"	107 7/8"	57 ¾"
12	T / Q	10" – 11 ½"	236"	43 ¾"	64 ½"	122 ¼"	60 ¼"

### Type B

Sections	Gob	CD	W	P	I	A	C
10	Q	11 ½"	252"	44 5/8"	70 ¼"	122 ¼"	50 ½"
12	T	10"	252"	44 5/8"	70 ¼"	122 ¼"	50 ½"