

The background is a solid green color. On the left side, there is a faint, semi-transparent grid pattern. In the lower-left quadrant, there are two dark green silhouettes of bottles on a shelf. A series of thin, white, curved lines originate from the bottom left and sweep across the bottom of the image towards the right.

IS Machine “E”

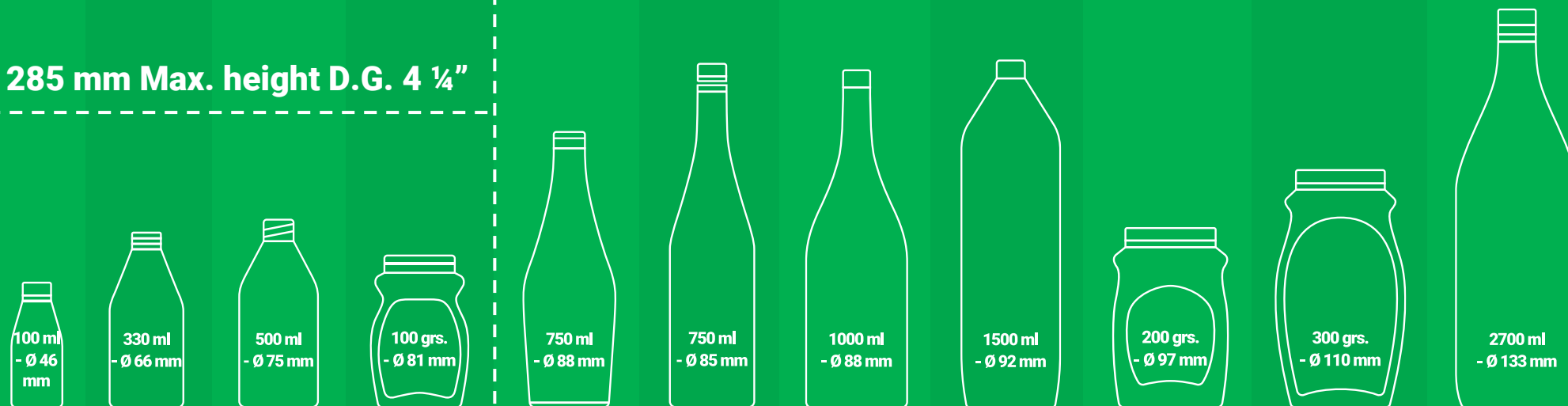
“E”

- DG 4 1/4" traditional "E" IS machine with conversion into SG, focused on a detailed production.
- This machine model has its own 3 1/2" TG version.
- The wide manufacturing range and variable equipment simplicity make this machine an excellent option for short runs or frequent mold shifts.
- Versatility to work on BB, PB, and NNPB processes
- It can be equipped with a pneumatic mechanism or Servo Invert and Servo Takeout mechanism
- The essential machine section can be equipped from the most basic level to the highest technological advances for the NNPB process control

“E”

355 mm Max. height S.G. 4 1/4”

285 mm Max. height D.G. 4 1/4”



Production range for D.G. 4 1/4”

Production range for S.G. 4 1/4”

“E”

General Information			
Sections	6, 8 & 10		
Gobs	Simple	Doble	Triple
CD	-	4 ¼”	3 ½ “
Process	BB/PB	BB/PB/NNPB	BB/PB/NNPB

		Process, colling and limits					
		4 ¼ DG		SC		3 ½” TG	
Process	BB	•		•		•	
	PB	•		•		•	
	NNPB	•		•		•	
		Blank	Blank	Blank	Blank	Blank	Blank
Cooling	Axial	•	•				
	Stack	•	•	•	•	•	•
	Cage	•					•
	Verti Flow		•		•		•
Max. diamenter	BB	3 3/16” (81) mm		6 9/16” (166.7 mm)		2 ½” (63.5 mm)	
	NNPB	3 3/16” (81) mm		-		2 ½” (63.5 mm)	
	PB	3 3/16” (81) mm		6 9/16” (166.7 mm)		2 ½” (63.5 mm)	
Max. Total Hegt under finishes	BB	11 ¼” (285.7mm)		14” (355.6 mm)		10 ½” (266.7 mm)	
	NNPB	11” (279.4 mm)		-		10 ½” (266.7 mm)	
	PB	9” (228.6 mm)		10” (254 mm)		10 ½” (266.7 mm)	

“E”

Delivery system: scoop direct gob delivery

Sections	Gob	CD	W	P	I	A	C
6	S / D	4 ¼”	184 7/8”	37”	59 ¼”	95 15/32”	50”
6	T	3 ½”	184 ¼”	36 ½”	59 ¼”	95 17/32”	50”
8	S / D	4 ¼”	177 ½”	37”	59 ¼”	95 15/32”	50”
8	T	3 ½”	180”	36 ½”	59 ¼”	95 17/32”	50”
10	S / D	4 ¼”	188 ¼”	39 5/8”	59 ¼”	95 15/32”	50”
10	T	3 ½”	192”	36 ½”	59 ¼”	95 17/32”	50”